#### PATENT COOPERATION TREATY

From the INTERNATIONAL PRELIMINARY EXAMINING AUTHORITY

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13 JAN 2006

PCT

NOTIFICATION OF TRANSMITTAL OF THE INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(PCT Rule 71.1)

Date of mailing

(day/month/year)

23.12.2005

Applicant's or agent's file reference

PC25833A

IMPORTANT NOTIFICATION

International application No. PCT/IB2005/000221

International filing date (day/month/year) 26.01.2005

Priority date (day/month/year)

02.02.2004

Applicant

PFIZER PRODUCTS INC. et al.

- The applicant is hereby notified that this International Preliminary Examining Authority transmits herewith the international preliminary report on patentability and its annexes, if any, established on the international application.
- A copy of the report and its annexes, if any, is being transmitted to the International Bureau for communication to all the elected Offices.
- 3. Where required by any of the elected Offices, the International Bureau will prepare an English translation of the report (but not of any annexes) and will transmit such translation to those Offices.

#### 4. REMINDER -

The applicant must enter the national phase before each elected Office by performing certain acts (filing translations and paying national fees) within 30 months from the priority date (or later in some Offices) (Article 39(1)) (see also the reminder sent by the International Bureau with Form PCT/IB/301).

Where a translation of the international application must be furnished to an elected Office, that translation must contain a translation of any annexes to the international preliminary report on patentability. It is the applicant's responsibility to prepare and furnish such translation directly to each elected Office concerned.

For further details on the applicable time limits and requirements of the elected Offices, see Volume II of the PCT Applicant's Guide.

The applicant's attention is drawn to Article 33(5), which provides that the criteria of novelty, inventive step and industrial applicability described in Article 33(2) to (4) merely serve the purposes of international preliminary examination and that "any Contracting State may apply additional or different criteria for the purposes of deciding whether, in that State, the claimed inventions is patentable or not" (see also Article 27(5)). Such additional criteria may relate, for example, to exemptions from patentability, requirements for enabling disclosure, clarity and support for the claims.

Name and mailing address of the international preliminary examining authority:

<u>@</u>))

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### **PATENT COOPERATION TREATY**

## **PCT**

#### INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference PC25833A	FOR FURTHER AC	TION	See Form PCTAPEA/416				
International application No. PCT/IB2005/000221	International filing date (c 26.01.2005	lay/month/year)	Priority date (day/month/year) 02.02.2004				
International Patent Classification (IPC) or national classification and IPC C07D453/D2							
Applicant PFIZER PRODUCTS INC. et al.							
This report is the International preliminary examination report, established by this International Preliminary Examining     Authority under Article 35 and transmitted to the applicant according to Article 36.							
2. This REPORT consists of a total of	. This REPORT consists of a total of 5 sheets, including this cover sheet.						
3. This report is also accompanied by	. This report is also accompanied by ANNEXES, comprising:						
	a.   sent to the applicant and to the International Bureau) a total of sheets, as follows:						
and/or sheets containing	sheets of the description, claims and/or drawings which have been amended and are the basis of this report and/or sheets containing rectifications authorized by this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions).						
	beyond the disclosure in the international application as filed, as indicated in Item 4 of Box No. I and the						
b.   (sent to the International Bureau only) a total of (indicate type and number of electronic carrier(s)), containing a sequence listing and/or tables related thereto, in computer readable form only, as indicated in the Supplemental Box Relating to Sequence Listing (see Section 802 of the Administrative Instructions).							
This report contains indications relating to the following items:							
☐ Box No. I Basis of the opin	☐ Box No. I Basis of the opinion						
☐ Box No. II Priority							
☐ Box No. III Non-establishme	ent of opinion with regard	to novelty, inventive s	tep and Industrial applicability				
☐ Box No. IV Lack of unity of I	nvention	•					
applicability; cita	applicability; citations and explanations supporting such statement						
☐ Box No. VI Certain documer							
_	n the international applic						
☐ Box No. VIII Certain observations on the international application							
Date of submission of the demand		Date of completion of this	report				
21.03.2005		23.12.2005					
Name and mailing address of the International preliminary examining authority:	u .	Authorized Officer	Secret Planta.				
European Palent Office D-80298 Munich Tel. +49 89 2399 - 0 Tx: 523656 epmu d Fax: +49 89 2399 - 4465		Härtinger, S Telephone No. +49 89 239	99-				

#### · INTERNATIONAL PRELIMINARY REPORT **ON PATENTABILITY**

AP20 Rec'd Political application No. PCT/IB2005/000221

_	Box	No. I	Basis of the repor				
1.	. With regard to the language, this report is based on the international application in the language in which it filed, unless otherwise indicated under this item.						
	<ul> <li>□ This report is based on translations from the original language into the following language, which is the language of a translation furnished for the purposes of:</li> <li>□ international search (under Rules 12.3 and 23.1(b))</li> <li>□ publication of the international application (under Rules 12.4)</li> <li>□ international preliminary examination (under Rules 55.2 and/or 55.3)</li> </ul>						
2.	<ol> <li>With regard to the elements* of the international application, this report is based on (replacement sheets) have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in to report as "originally filed" and are not annexed to this report):</li> </ol>						
	Desc	ription	, Pages				
	1-33			as originally filed			
	Clair	ns, Nur	nbers				
	1-10			as originally filed			
	Draw	rings, S	Sheets				
	1/1			as originally filed			
		a sequ	ence listing and/or ar	y related table(s) - see Supplemental Box Relating to Sequence Listing			
The amendments have resulted in the cancellation of:  the description, pages the claims, Nos. the drawings, sheets/figs the sequence listing (specify): any table(s) related to sequence listing (specify):							
4.	This report has been established as if (some of) the amendments annexed to this report and listed below had not been made, since they have been considered to go beyond the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2(c)).  the description, pages the claims, Nos. the drawings, sheets/figs the sequence listing (specify): any table(s) related to sequence listing (specify):						
	* :	If it	em 4 applies, so	ome or all of these sheets may be marked "superseded."			

#### INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No. PCT/IB2005/000221

Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Statement

Novelty (N)

Yes: Claims

1-10

No: Claims

Inventive step (IS)

Yes: Claims

1-10

No: Claims

Industrial applicability (IA)

Yes: Claims

1-10

No: Claims

2. Citations and explanations (Rule 70.7):

see separate sheet

#### Box No. VI Certain documents cited

1. Certain published documents (Rule 70.10)

and/or

2. Non-written disclosures (Rule 70.9)

see separate sheet

# INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY (SEPARATE SHEET)

International application No.

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#### Re Item V:

 The application relates to a process for preparing camphersulfonic acid (CSA) salt of 1-(2S,3S)-2-Benzhydryl-N-(5-ter-butyl-2-methoxybenzyl)quinuclidin-3-amine having the formula lb. The process makes use of intermediates in the CSA salt form, of which the preferred intermediate Via is likewise claimed.

The relevant prior art is represented by the following documents.

- D1: WO 97/03984 A (PFIZER INC; TICKNER, DEREK, L; MELTZ, MORGAN) 6 February 1997 (1997-02-06)
- D2: US-B1-6 222 038 (ITO FUMITAKA ET AL) 24 April 2001 (2001-04-24)
- D3: WARAWA E J ET AL: "Quinuclidine chemistry. 4. Diuretic properties of cis-3-amino-2-benzhydrylquinuclidine." JOURNAL OF MEDICINAL CHEMISTRY. JUN 1975, vol. 18, no. 6, June 1975 (1975-06), pages 587-593, XP002327149 ISSN: 0022-2623
- D4: US-B1-6 255 320 (QUALLICH GEORGE JOSEPH ET AL) 3 July 2001 (2001-07-03)

The cited prior art makes use of CSA in catalytic amounts to achieve the amination of 3-ketoquinuclidine. CSA has also been used for the resolution of racemic end-products. While enatiomerically pure cis-intermediates of the type presently used are known in the art, none of the cited documents discloses CSA quinuclidine salts, which were pulled through a multi-step synthesis procedure. By consequence, the claimed processes and intermediate (VIa) appear to be novel in the sense of Art. 33(2) PCT.

The most pertinent prior art is represented by D1, D2 and D3. D1 teaches the use of CSA for the resolution of racemic 2-Benzhydryl-N-(5-iso-propyl-2-methoxybenzyl)quinuclidin-3-amine. The said resolution step only occurs at the end of the multi-step procedure and does not involve the transformation of CSA intermediates. While the use of enatiomeric intermediates, such as 2-Benzhydryl-N-benzyl)quinuclidin-3-amine and 2-Benzhydryl-quinuclidin-3-amine, are suggested for the production of 2S,3S-cis end products (eg. page 8 of D1), the use of intermediates in salt form is not taught. Similarly, the documents D2 and D3 teach, that

#### INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY (SEPARATE SHEET)

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enatiomerically pure cis-intermediates may be pulled through analogous multi-step procedures, whereby the enantiomers have been obtained by chromatography or by formation with chiral acids at the final synthesis step. The skilled person, who was looking to find an alternative process for the synthesis of known product (I), was therefore left without guidance, when solving the problem by the use of the present CSA quinuclidine intermediates (VIa) and (VII). The claimed processes and the intermediates, which are essential for proposed solution, are therefore considered to be the result of not obvious modifications of the prior art. The claimed subject-matter appears therefore to meet the requirement of Art. 33(3) PCT.

#### Re Item VI:

1. The international patent application D5 (= WO 2004/035575 A, PFIZER PRODOUCTS, INC; DSM PHARMACEUTICALS, INC; NUGENT, THOMAS, C; SE, 2004-04-29) has been published between the priority and filing date of the present application. The free amino intermediates and the CSA salt of final products disclosed therein do therefore not form part of the state of the art as defined in the PCT. By consequence, D5 has been disregarded from further considerations.